

Work Order ID 64750

December 16, 2010 8:32:26 AM



Page 1

Item ID: D350-589-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Side Door Latch Modification

Start Date: 12/16/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

[Signature]

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

INN-D350-589

E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type label as per PPP D350-589-011 CHG002

S.1012/20

102

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
1 X D350-589-011 B61557

REMOVE D2586 DOOR LATCH
RE-COUNTERFACE PER DRWG

RETURN TO KIT

E 510/12/16 @

Work Order ID 64750

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Item ID: D350-589-011

Accept

Setup Start

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Stop

Item Name: Side Door Latch Modification

Start Date: 12/16/10 Start Qty: 1.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110 QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D
Identify and pack for shipping as per QSI 014

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

81012/20

(H)

10/12/21 (W)

OK 10/12/22

PP 10/12-22
(U)

Picklist Print

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Work Order ID: 64750



Parent Item: D350-589-011



Parent Item Name: Side Door Latch Modification

Start Date: 12/16/10

Required Date: 12/17/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP F002.08.29 Removed D2587 Plug KJ
ALL AT CHANGE 002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-589-011

Manufactured

No

Each

5.0000

1



Side Door Latch Modification

Signature
12/16/2010

Location

Loc Qty

Loc Code

FG022

5

61557

3

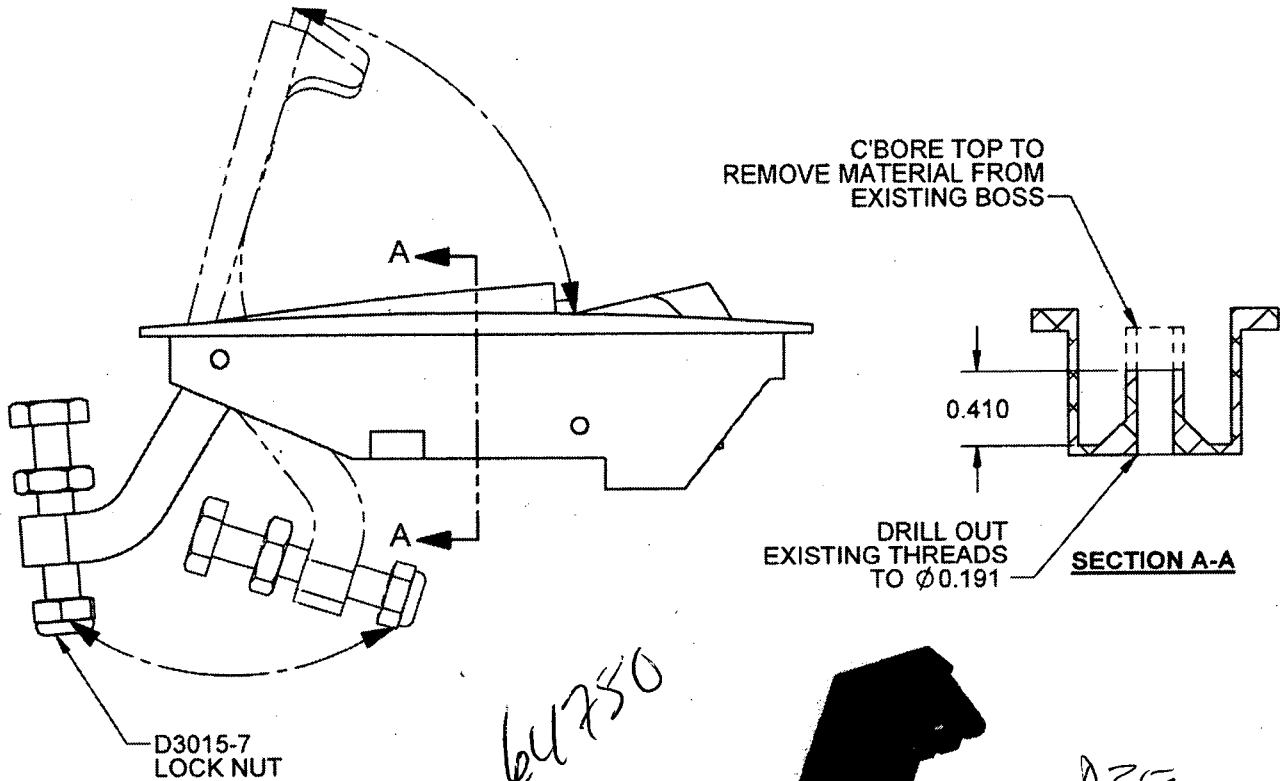
63798

2



DESIGN KE	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D2586	REV. D SHEET 1 OF 1
DATE 06.10.19	TITLE DOOR LATCH		SCALE 1:1
REV	DATE	DESCRIPTION	
A	96.07.15	NEW ISSUE	
B	97.07.23	CHANGED C'BORE DEPTH	
C	97.09.03	REVISED C'BORE DEPTH	
D	06.10.19	ADD D3015-7 P/N; UPDATE DRAWING	

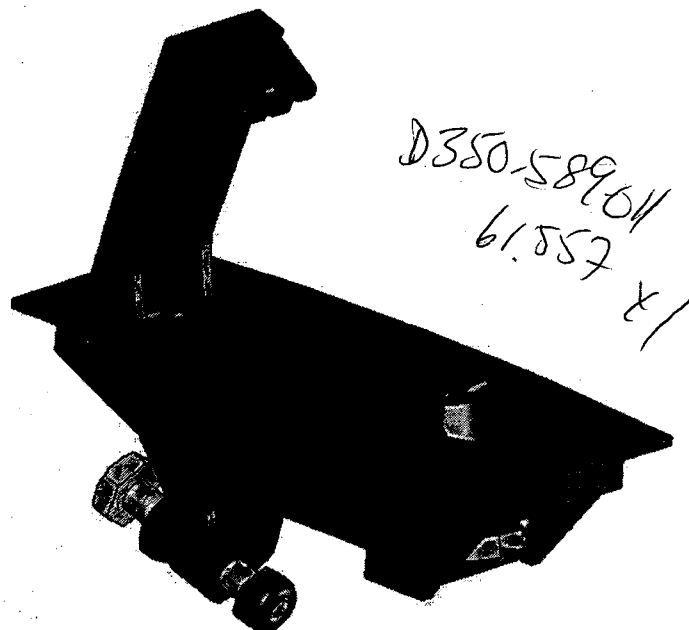
RELEASED
06.12.22



D2586 DOOR LATCH

NOTES:

- 1) MAKE FROM SOUTHCO P/N: C2-32-25
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



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